

LUVOCOM® 1105/TF/20/NAT

Polyetheretherketone
Lehmann & Voss & Co.

Message:

LUVOCOM® 1105/TF/20/NAT is a polyether ether ketone (PEEK) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.

LUVOCOM®The main features of 1105/TF/20/NAT are:

flame retardant/rated flame

Flame Retardant

chemical resistance

Wear-resistant

Lubrication

Typical application areas include:

engineering/industrial accessories

textile/fiber

Aerospace

Automotive Industry

medical/health care

General Information			
Additive	PTFE lubricant		
Features	Low friction coefficient		
	Good chemical resistance		
	Good wear resistance		
	Lubrication		
	Hydrolysis stability		
	Self-lubricating		
	Flame retardancy		
Uses	Pump parts		
	Bushing		
	Gear		
	Textile applications		
	Engineering accessories		
	Aerospace applications		
	Application in Automobile Field		
	Medical/nursing supplies		
Appearance	Natural color		
Physical	Nominal Value	Unit	Test Method
Density	1.38	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (380°C/10.0 kg)	23	g/10 min	ISO 1133

Melt Volume-Flow Rate (MVR) (380°C/10.0 kg)	20.0	cm ³ /10min	ISO 1133
Molding Shrinkage	1.0 - 1.6	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3500	MPa	ISO 527-2
Tensile Stress (Break)	85.0	MPa	ISO 527-2
Tensile Strain (Yield)	5.0	%	ISO 527-2
Flexural Modulus	3000	MPa	ISO 178
Flexural Stress	115	MPa	ISO 178
Coefficient of Friction			
Dynamic	0.18		
Static	0.15		
Flexural Strain at Flexural Strength	6.5	%	ISO 178
Maximum operating temperature-Short Term	260	°C	
Insulation Resistance	> 1.0E+12	ohms	IEC 60167
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	100	kJ/m ²	ISO 179/1fU
Thermal	Nominal Value	Unit	Test Method
Continuous Use Temperature	250	°C	UL 746B
Vicat Softening Temperature	280	°C	ISO 306/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating ¹	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature			
Hot air dryer, A	150	°C	
Hot air dryer, B	120	°C	
Drying Time			
Hot air dryer, A	3.0 - 6.0	hr	
Hot air dryer, B	6.0 - 8.0	hr	
Suggested Max Moisture	0.050	%	
Rear Temperature	360 - 370	°C	
Middle Temperature	380 - 390	°C	
Front Temperature	390 - 400	°C	
Nozzle Temperature	360 - 380	°C	
Processing (Melt) Temp	390	°C	
Mold Temperature	170 - 190	°C	
Injection instructions			

General

In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.

Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.

Lengthy dwell times for the melts in the cylinder should be avoided.

Lower the temperatures during interruptions!

Predrying (optional)

It is advisable to predry the granulate with a suitable dryer immediately before processing.

The granulate may absorb moisture from the air.

Delivery Form & Storage

Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.

Preferably storage should be effected in dry and normally temperatured rooms

Additional Information

During processing, the moisture content should not exceed 0.05%. To avoid internal stresses, a medium to high injection rate should be used. An increase in tool temperature may be helpful. Post-crystallization may lead to warpage at elevated operating temperatures. This can be counteracted by suitable heat treatment.

The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.

High-temperature polymers place increased demands on the tool steels employed.

Please contact us for further information.

NOTE

1. Not recognized by UL.

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