

LNP™ LUBRICOMP™ DL003 compound

Polycarbonate
SABIC Innovative Plastics

Message:

LNP LUBRICOMP* DL003 is a compound based on Polycarbonate resin containing PTFE. Added features of this material include: Internally Lubricated.
Also known as: LNP* LUBRICOMP* Compound DL-4030
Product reorder name: DL003

General Information			
UL YellowCard	E207780-101343861		
Additive	PTFE lubricant		
Features	Lubrication		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow: 24 hours	0.80 - 0.90	%	ASTM D955
Vertical flow direction: 24 hours	0.88	%	ISO 294-4
Flow direction: 24 hours	0.83	%	ISO 294-4
Water Absorption			
24 hr, 50% RH	0.12	%	ASTM D570
Equilibrium, 23°C, 50% RH	0.15	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	2070	MPa	ASTM D638
--	2200	MPa	ISO 527-2/1
Tensile Strength			
Yield	51.7	MPa	ASTM D638
Yield	53.0	MPa	ISO 527-2
Fracture	47.6	MPa	ASTM D638
Fracture	50.0	MPa	ISO 527-2
Tensile Elongation			
Yield	6.1	%	ASTM D638
Yield	5.5	%	ISO 527-2
Fracture	38	%	ASTM D638
Flexural Modulus			
--	2190	MPa	ASTM D790
--	2400	MPa	ISO 178
Flexural Strength			
--	80.3	MPa	ASTM D790
--	84.1	MPa	ISO 178

Coefficient of Friction		ASTM D3702 Modified	
With self-dynamics	0.18	ASTM D3702 Modified	
With Self-Static	0.070	ASTM D3702 Modified	
Wear Factor - Washer	60.0	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D3702 Modified
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
23°C	280	J/m	ASTM D256
23°C ²	29	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	No Break		ASTM D4812
23°C ³	140	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	30.6	J	ASTM D3763
--	34.1	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, unannealed, 3.20mm	128	°C	ASTM D648
1.8 MPa, unannealed, 64.0mm span ⁴	131	°C	ISO 75-2/Af
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	293 - 304	°C	
Middle Temperature	304 - 316	°C	
Front Temperature	310 - 321	°C	
Processing (Melt) Temp	299 - 316	°C	
Mold Temperature	82.2 - 110	°C	
Back Pressure	0.172 - 0.344	MPa	
Screw Speed	30 - 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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