

NILAMID® B3 HH KGF2515

Polyamide 6

Nilit Plastics

Message:

NILAMID® B3 HH KGF2515 is a Polyamide 6 (Nylon 6) compound, 15% glass fiber reinforced, 25% mineral filled and high heat stabilized.

This compound is intended for injection molding.

NILAMID® B3 HH KGF2515 is primarily designed for the Automotive industry. It is also suitable for Electrical and Electronic or Industrial & Consumer applications.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
	Mineral,25% Filler by Weight		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Uses	Automotive Applications		
	Consumer Applications		
	Electrical/Electronic Applications		
	Industrial Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.50	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	0.70	%	
Flow : 23°C	0.30	%	
Water Absorption			ISO 62
23°C, 24 hr	0.90	%	
Saturation, 23°C	4.8	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	8200	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	135	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	4.5	kJ/m ²	
23°C	6.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
23°C	40	kJ/m ²	
30°C	35	kJ/m ²	
Notched Izod Impact Strength			ISO 180/A

-30°C	4.5	kJ/m ²	
23°C	5.5	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	192	°C	ISO 75-2/A
Continuous Use Temperature ¹	125	°C	IEC 60216
Ball Pressure Test			IEC 60695-10-2
125°C	Pass		
165°C	Pass		
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity ²	1.0E+12	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+15	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	21	kV/mm	IEC 60243-1
Comparative Tracking Index (3.20 mm, Solution A)	550	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Flammability Index			IEC 60695-2-12
0.800 mm	650	°C	
3.20 mm	750	°C	
Oxygen Index	24	%	ISO 4589-2
Flammability ³	B45		FMVSS 302
NOTE			
1.	20000 hr		
2.	23°C		
3.	355x100x1mm		

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