

RTP 1405 N L

Polyethersulfone

RTP Company

Message:

Glass Fiber - High Viscosity - Lubricated

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Additive	Lubricant		
Features	Lubrication		
	Viscosity, High		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.59	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Moisture Content	0.040	%	
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9650	MPa	ASTM D638
Tensile Strength	148	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	9310	MPa	ASTM D790
Flexural Strength	203	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	75	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	670	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	216	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	149	°C	
Drying Time	6.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	343 - 377	°C	
Mold Temperature	135 - 177	°C	
Injection Pressure	68.9 - 103	MPa	

Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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