

Pebax® 7033 SA 01 MED

Polyether Block Amide

Arkema

Message:

Polyether block amide Pebax® 7033 SA 01 MED is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This grade offers the highest quality and it is specially designed to meet the stringent requirements of the medical applications such as minimally invasive devices. Pebax® 7033 SA 01 MED also offers an excellent combination of properties such as: kink resistance, low friction coefficient and superior dynamic response. Upon request, letters regarding USP Class VI compliance can be provided.

General Information			
Features	Kink Resistant		
	Low Friction		
Uses	Medical/Healthcare Applications		
	Tubing		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.01	g/cm ³	ISO 1183
Molding Shrinkage ¹			Internal Method
Across Flow : 24 hr, 4.00 mm	1.2	%	
Flow : 24 hr, 4.00 mm	1.5	%	
Water Absorption			ISO 62
23°C, 24 hr	1.1	%	
Equilibrium, 23°C, 50% RH	0.70	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore D	69		
Shore D, 15 sec	61		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	54.0	MPa	ISO 527-2
Tensile Strain (Break)	> 350	%	ISO 527-2
Flexural Modulus	390	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-30°C, Complete Break	20	kJ/m ²	
23°C, Partial Break	120	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179
-30°C	No Break		

23°C	No Break		
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	164	°C	ISO 306/A
Melting Temperature	172	°C	ISO 11357-3
Injection	Nominal Value	Unit	
Drying Temperature	70.0 to 80.0	°C	
Drying Time	5.0 to 7.0	hr	
Processing (Melt) Temp	230 to 290	°C	
Mold Temperature	25.0 to 60.0	°C	
Extrusion	Nominal Value	Unit	
Drying Temperature	70.0 to 80.0	°C	
Drying Time	5.0 to 7.0	hr	
Melt Temperature	220 to 250	°C	
NOTE			
1.	Mold at 40°C		

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