Braskem PE HD7600U

High Density Polyethylene

Braskem

Message:

HD7600U is a High Density Polyethylene (HDPE), copolymer, developed for use in LLDPE and LDPE blends, special for shrink films. This product has gels control and optimized additive for this application. Application: LLDPE and LDPE blends for shrink films. Process: Blow films.

| General Information | | | |
|---|---------------------|----------|-------------------------|
| Features | Copolymer | | |
| Uses | Blown Film | | |
| | Films | | |
| | Mixing | | |
| | Shrinkable film | | |
| | | | |
| Agency Ratings | FDA 21 CFR 177.1520 | | |
| Processing Method | Blow film | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 0.954 | g/cm³ | ASTM D792 |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 | | | |
| kg) | 0.30 | g/10 min | ASTM D1238 |
| Environmental Stress-Cracking Resistance | | | ASTM D1693 |
| 50°C, 2.00mm, 10% Igepal, molded, F50 | 100 | hr | ASTM D1693 |
| 50°C, 2.00mm, 100% Igepal, molded, F50 | 200 | hr | ASTM D1693 |
| Hardness | Nominal Value | Unit | Test Method |
| Durometer Hardness (Shore D, | | | |
| Compression Molded) | 64 | | ASTM D2240 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength | | | ASTM D638 |
| Yield, molding | 30.0 | MPa | ASTM D638 |
| Fracture, molding | 33.0 | MPa | ASTM D638 |
| Flexural Modulus - 1% Secant | | | |
| (Compression Molded) | 1140 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Unnotched Izod Impact (Compression Molded) | 100 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (0.45 | | Ont | |
| MPa, Unannealed, Compression Molded) | 66.0 | °C | ASTM D648 |
| Vicat Softening Temperature | 128 | °C | ASTM D1525 ¹ |
| | | | |

NOTE

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