Eltex® PF1320AZ

Metallocene Linear Low Density Polyethylene

INEOS Olefins & Polymers Europe

Message:

Additive free C6 m-LLDPE for extrusion coating, injection moulding and compounding. Benefits & Features outstanding ESCR performance improved sealing performance improved mechanical properties Applications For extrusion coating: extrusion coating polymer for high demand on sealing and mechanical performance For injection moulding and compounding:

absence of any kind of additive allowing tailor formulation of specific compounds and master-batches

General Information				
Features	Low density			
	High ESCR (Stress Cracking Resistance)			
	No additive			
Uses	Composite			
	Masterbatch			
	Coating application			
RoHS Compliance	Contact manufacturer			
Forms	Particle			
Processing Method	Composite			
	Extrusion coating			
	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Density (23°C)	0.913	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR) (190°C/2.16	20	(10) ·		
kg)	20	g/10 min	ISO 1133	
Environmental Stress-Cracking Resistance (Compression Molded)	29.0	hr	Internal method	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D,				
Compression Molded)	46		ISO 868	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus (Compression Molded)	225	MPa	ISO 527-2	
Tensile Stress (Yield, 23°C, Compression	0.00	N/D-		
Molded)	8.00	MPa	ISO 527-2	
Tensile Strain			ISO 527-2	

Yield, molding	18	%	ISO 527-2
Fracture, molding	> 600	%	ISO 527-2
Flexural Modulus (23°C, Compression			
Molded)	260	MPa	ISO 178
Tensile fracture strength-Compression			
Molded	No Break		ISO 527-2
Heat of Fusion	101	J/g	ASTM D3418
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (-20°C, Compression			
Molded)	70	kJ/m²	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	88.0	°C	ISO 306/A50
Melting Temperature ¹	96.0 - 114	°C	ISO 11357-3
Peak Crystallization Temperature	82 - 101	°C	Internal method
Injection	Nominal Value	Unit	
Processing (Melt) Temp	< 280	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	< 280	°C	
NOTE			
1.	DSC 2nd heating 10°C/min		

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