# THERMOLAST® K TF9FMA (Series: FC/AD1)

## Thermoplastic Elastomer

### KRAIBURG TPE

#### Message:

The FC/AD1 Series is your material solution for applications with food contact providing excellent adhesion to polar thermoplastics such as PC, ABS and PETG. Typical applications Function and design elements Grip applications

Household articles Packaging (for food and careproducts) Razors Seals Toothbrushes Toys Material advantages Applications with food contact Code of Federal Regulations, Title 21 (CFR 21) "FDA" Easy coloring (compounds in natural colors) EN71/3 Excellent adhesion Excellent processing behavior Halogen-free Regulation (EU) No. 10/2011

General Information	
Features	Food Contact Acceptable
	Good Adhesion
	Good Colorability
	Good Processability
	Halogen Free
Uses	Food Packaging
	Household Goods
	Non-specific Food Applications
	Packaging
	Seals
	Toothbrush Handles
	Toys
Agency Ratings	EN 71-3
	EU 10/2011
	FDA Food Contact, Unspecified Rating
Appearance	Natural Color
Processing Method	Injection Molding

Physical         Nominal Value         Unit         Test Method           Density         1.10         g/cm³         ISO 1183           Hardness         Nominal Value         Unit         Test Method           Shore Hardness (Shore A)         87         ISO 7619           Elastomers         Nominal Value         Unit         Test Method           Tensile Stress <sup>1</sup> (Yield)         11.5         MPa         ISO 37           Tensile Elongation <sup>2</sup> (Break)         750         %         ISO 37           Tear Strength <sup>3</sup> 40         kN/m         ISO 34-1           Additional Information         Nominal Value         Unit         Test Method           Adhesion to ABS         20.0         kN/m         Renault D41/1916           Adhesion to PC         35.0         kN/m         Renault D41/1916           Injection         Nominal Value         Unit         Test Method           Drying Temperature         60.0 to 80.0         *C         Test Method           Injection         Nominal Value         Unit         Test Method           Middle Temperature         180         *C         Test Method           Middle Temperature         2.0 to 4.0         *C         Test Method					
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Injection Pressure         20.0 to 100         MPa           Back Pressure         2.00 to 10.0         MPa           NOTE	Front Temperature	240	°C		
Back Pressure         2.00 to 10.0         MPa           NOTE         1.         Type S2, 200 mm/min           2.         Type S2, 200 mm/min	Mold Temperature	40.0 to 60.0	°C		
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Type S2, 200 mm/min           2.         Type S2, 200 mm/min	Back Pressure	2.00 to 10.0	MPa		
2. Type S2, 200 mm/min	NOTE				
	1.	Type S2, 200 mm/min	Type S2, 200 mm/min		
3. Method Bb, Angle (Nicked)	2.	Type S2, 200 mm/min	Type S2, 200 mm/min		
	3.	Method Bb, Angle (Nicked)	Method Bb, Angle (Nicked)		

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