

Sarlink® TPE ME-2365B (PRELIMINARY DATA)

Thermoplastic Elastomer

Teknor Apex Company

Message:

The Sarlink ME-2300 Series is a high performance thermoplastic elastomer series, available in BLK, designed for automotive exterior molded applications. Sarlink ME-2365B is a medium hardness, low density, UV stabilized, high flow grade delivering excellent aesthetics and faster injection molding cycle times.

General Information			
Features	Low Specific Gravity		
	Sunlight Resistant		
	Low density		
	Light stabilization		
	Good UV resistance		
	Workability, good		
	Fast molding cycle		
	Good adhesion		
	High liquidity		
	Good chemical resistance		
	Lubrication		
	Excellent appearance		
	Medium hardness		
	Uses	Application in Automobile Field	
Automotive exterior parts			
Car exterior decoration			
Rubber substitution			
RoHS Compliance	RoHS compliance		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	0.890	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	15	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ISO 868
Shore A, 1 second, injection molding	69		ISO 868
Shore A, 5 seconds, injection molding	65		ISO 868
Shore A, 15 seconds, injection molding	64		ISO 868

Elastomers	Nominal Value	Unit	Test Method
Tensile Stress ¹			ISO 37
Transverse flow: 100% strain	1.70	MPa	ISO 37
Flow: 100% strain	2.00	MPa	ISO 37
Tensile Stress ²			ISO 37
Transverse flow: Fracture	10.5	MPa	ISO 37
Flow: Fracture	5.80	MPa	ISO 37
Tensile Elongation ³			ISO 37
Transverse flow: Fracture	880	%	ISO 37
Flow: Fracture	710	%	ISO 37
Tear Strength ⁴			ISO 34-1
Transverse flow	28	kN/m	ISO 34-1
Flow	27	kN/m	ISO 34-1
Compression Set ⁵			ISO 815
23°C, 22 hr	24	%	ISO 815
70°C, 22 hr	39	%	ISO 815
90°C, 70 hr	63	%	ISO 815
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow ⁶			ISO 188
110°C, 1008 hr	-9.8	%	ISO 188
100% strain 110°C, 1008 hr	13	%	ISO 188
125°C, 168 hr	-11	%	ISO 188
100% strain 125°C, 168 hr	15	%	ISO 188
Changes in tensile stress upon fracture in air-Transverse flow ⁷			ISO 188
110°C, 1008 hr	1.3	%	ISO 188
125°C, 168 hr	-1.3	%	ISO 188
Change in Shore Hardness in Air ⁸			ISO 188
Shao A, 110°C, 1008 hr	2.8		ISO 188
Shao A, 125°C, 168 hr	1.7		ISO 188
Fill Analysis	Nominal Value	Unit	Test Method
Apparent Viscosity (200°C, 206 sec ⁻¹)	134	Pa · s	ASTM D3835
Legal statement			
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Injection	Nominal Value	Unit	
Rear Temperature	199 - 210	°C	
Middle Temperature	204 - 216	°C	

Front Temperature	210 - 221	°C
Nozzle Temperature	216 - 227	°C
Processing (Melt) Temp	216 - 227	°C
Mold Temperature	35 - 66	°C
Injection Pressure	1.38 - 6.89	MPa
Injection Rate	Fast	
Back Pressure	0.172 - 0.862	MPa
Screw Speed	50 - 120	rpm
Cushion	3.81 - 25.4	mm

Injection instructions

Drying is not necessary. However, if moisture is a problem, dry the pellets for 2 to 4 hours at 150°F (65°C).

NOTE

- | | |
|----|--|
| 1. | Type 1, 510mm/min |
| 2. | Type 1, 510mm/min |
| 3. | Type 1, 510mm/min |
| 4. | B method, right angle specimen
(without cut), 510mm/min |
| 5. | Type a |
| 6. | Type 1 |
| 7. | Type 1 |
| 8. | 5 sec |

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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