Royalene® 400

Ethylene Propylene Diene Terpolymer

Lion Copolymer, LLC

Message:

A Highly Extendable DCPD Polymer with Heavy Hydrotreated Paraffinic Oil for TPO/TPV and Thermoset Applications

Unique Features

Very high molecular weight base polymer

Highly extendable

Extended with a light-colored paraffinic oil plasticizer

Good green strength for shape retention on extrusion

Excellent for making low hardness compounds

Extended with a white, hydrotreated paraffinic oil

Applications

Low durometer compounds

TPO and TPV

Profile Extrusions

Blends with butyl rubber for tubes

Low cost flexible cord and ignition wire insulations

Dispersions

Cable filler compounds

General Information					
Features	Ultra high molecular weight				
	Oil-filled				
	Wide molecular weight distribution				
	Good flexibility				
	Hardness, low				
Uses	Thermoforming Applications				
	Wire and cable applications				
	Composite				
	Pipe fittings				
	Mixing				
	Profile				
Agency Ratings	FDA 21 CFR 177.2600				
	FDA not rated				
Appearance	White-like				
Forms	bag				
Processing Method	Extrusion				
	Profile extrusion molding	1			
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	0.880	g/cm³	ASTM D792		

Mooney Viscosity ¹ (ML 1+4, 125°C)	37	MU	Internal method
Oil Type (Paraffinic Oil)	100.0	phr	Internal method
Stabilizer	Non-staining		
Molecular Weight Distribution	Broad		Internal method
Volatile Matter		wt%	Internal method
Additional Information			
E/P weight ratio, internal standard ZS 12	31: 67/33DCPD weight, inter	nal standard ZS 1222: 3%	
NOTE			
1.	Unmilled		

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