## Hetron<sup>™</sup> D 1398-5

## Vinyl Ester

## Ashland Performance Materials

## Message:

Ashland Resins for the Pultrusion Market Chemistry Medium reactivity epoxy vinyl ester Performance Attributes Processing of thicker parts. Formulated per CFR 177.2420. Typical Applications Thicker parts requiring corrosion resistance.

General Information		
Features	Good Corrosion Resistance	
	Medium Reactivity	
Uses	Thick-walled Parts	
Agency Ratings	FDA 21 CFR 177.2420	
Processing Method	Pultrusion	
Physical	Nominal Value	Unit
Solution Viscosity	2700	mPa·s
Mechanical	Nominal Value	Unit
Tensile Modulus	3380	MPa
Tensile Strength	93.1	MPa
Tensile Elongation (Break)	5.8	%
Flexural Modulus	3170	MPa
Flexural Strength	148	MPa
Thermal	Nominal Value	Unit
Heat Deflection Temperature	127	°C

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