# Cereplast Compostables® 3002

# Polylactic Acid

# **Trellis Bioplastics**

#### Message:

Cereplast Compostables® resins are renewable, ecologically sound substitutes for petroleum-based plastic product, replacing nearly 100% of the petroleum-based additives used in traditional plastics. Cereplast Compostables® resins are using polymer and additives derived from starch and other renewable resources chemistry. These components are carefully blended together on state-of-the-art compounding equipments.

All Cereplast Compostables® resins, including Compostable 3002, are certified as biodegradable and compostable in the United States and Europe, meeting BPI (Biodegradable Products Institute www.bpiworld.com) standards for compostability (ASTM6400D99, ASTM6868) and European Bioplastics Standards (EN13432).

Compostable 3002 has been designed to have an excellent balance of puncture strength, toughness and processability. Compostable 3002 can be processed on existing blown film extrusion machines. Please see our processing guide for processing and material drying guidelines. This can be found at www.cereplast.com.

Compostable 3002 is recommended for extrusion of blown film for application like liners, bags, packaging, overwrap, and more...

General Information					
Features	Environmental protection				
	Perforation resistance Comstable				
					Updatable resources Workability, good
	Good toughness				
	Biodegradable				
	Uses	Diama Ellas			
	Uses	Blown Film			
Packaging					
Lining					
Bags					
Agency Ratings	ASTM D 6400				
	ASTM D 6868				
	EN 13432				
Processing Method	Film extrusion				
	Blow film				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.36	g/cm³	ASTM D792A		
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.0	g/10 min	ASTM D1238		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	1030	MPa	ASTM D638		
Tensile Strength (Break)	20.7	MPa	ASTM D638		

Tensile Elongation (Break)	330	%	ASTM D638
Flexural Modulus	827	MPa	ASTM D790
Flexural Strength	22.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Dart Drop Impact	> 18.0	J	ASTM D5420

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# Recommended distributors for this material

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