RTP 107 CC HI

Polypropylene RTP Company

Message:

High Impact - Glass Fiber - Chemically Coupled

General Information			
Filler / Reinforcement	Glass Fiber,40% Filler by Weight		
Features	Chemically Coupled		
	High Impact Resistance		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.10 to 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6890	MPa	ASTM D638
Tensile Strength	58.6	MPa	ASTM D638
Tensile Elongation (Yield)	4.5 to 5.5	%	ASTM D638
Flexural Modulus	5860	МРа	ASTM D790
Flexural Strength	96.5	МРа	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	240	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	800	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	НВ		UL 94
Additional Information	Nominal Value	Unit	
Primary Additive	40	%	
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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Recommended distributors for this material

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