Plaslube® PA6 TS15 BK

Polyamide 6

Techmer Engineered Solutions

Message:

Plaslube® PA6 TS15 BK is a Polyamide 6 (Nylon 6) product. It can be processed by injection molding and is available in North America. Characteristics include:

Lubricated

Heat Stabilizer

General Information					
Additive	Heat Stabilizer				
	PTFE Lubricant				
	Silicone Lubricant				
Features	Heat Stabilized				
	Lubricated				
Appearance	Black				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.23	g/cm³	ASTM D792		
Molding Shrinkage - Flow (3.18 mm)	1.7	%	ASTM D955		
Water Absorption (24 hr)	0.90	%	ASTM D570		
Hardness	Nominal Value	Unit	Test Method		
Rockwell Hardness (R-Scale)	116		ASTM D785		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Break)	62.1	МРа	ASTM D638		
Tensile Elongation (Break)	9.5	%	ASTM D638		
Flexural Modulus	2280	МРа	ASTM D790		
Flexural Strength	89.6	МРа	ASTM D790		
Coefficient of Friction			ASTM D1894		
vs. Steel - Dynamic	0.080				
vs. Steel - Static	0.060				
Wear Factor	12	10^-8 mm³/N·m	ASTM D3702		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load			ASTM D648		
0.45 MPa, Unannealed	177	°C			
1.8 MPa, Unannealed	57.2	°C			

CLTE - Flow	8.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength ¹	20	kV/mm	ASTM D149
NOTE			

1. Method A (Short-Time)

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