

RTP 285 TFE 10

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
RTP 280 TFE Series are carbon fiber reinforced nylon 6/6 lubricated with PTFE. They are characterized by excellent physical properties, wear resistance and static dissipation capacity.

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 30% filler by weight		
Additive	PTFE lubricant (10%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.50	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	23400	MPa	ASTM D638
Tensile Strength	228	MPa	ASTM D638
Tensile Elongation (Break)	1.5	%	ASTM D638
Flexural Modulus	17200	MPa	ASTM D790
Flexural Strength	345	MPa	ASTM D790
Compressive Strength	165	MPa	ASTM D695
Coefficient of Friction (With Metal-Dynamic)	0.16		ASTM D1894
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	85	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	910	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	260	°C	ASTM D648
1.8 MPa, not annealed	260	°C	ASTM D648

CLTE - Flow	1.6E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.94	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	75	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Additional Information

The value listed as Flammability, UL 94, was tested in accordance with RTP test standards. Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in: 2mil/in. Wear Factor, K, ASTM D-3702: 15E-10in³/min/ft/lb/hr Coefficient of Friction, Dynamic, ASTM D-3702: 0.16 The wear factor and dynamic coefficient of friction were both tested on a Falex Model No.6 Wear Testing Machine at 50 FPM, 2000 PV, against C1018 steel of hardness 15-25 Rockwell C, 14-17 micro smoothness.

Injection	Nominal Value	Unit
Drying Temperature	79.4	°C
Drying Time	4.0	hr
Suggested Max Moisture	0.20	%
Suggested Max Regrind	20	%
Rear Temperature	274 - 288	°C
Middle Temperature	274 - 288	°C
Front Temperature	274 - 288	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	82.7 - 124	MPa

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