

CALP 4700G

Polyolefin

Lion Idemitsu Composites Co., Ltd.

Message:

CALP 4700G is a Polyolefin product. It can be processed by injection molding and is available in Asia Pacific.

Characteristics include:

Flame Rated

Food Contact Acceptable

Heat Resistant

High Stiffness

General Information			
UL YellowCard	E220017-266444		
Features	Food Contact Acceptable		
	High Heat Resistance		
	High Stiffness		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR)	10	g/10 min	ASTM D1238
Molding Shrinkage			Internal Method
Flow : 2.00 mm	1.2	%	
Across Flow : 2.00 mm	1.3	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	104		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	36.0	MPa	ASTM D638
Tensile Elongation (Break)	13	%	ASTM D638
Flexural Modulus	2740	MPa	ASTM D790
Flexural Strength	50.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Area) (23°C)	4.20	kJ/m²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	139	°C	ASTM D648
Ball Pressure Test (140°C)	Pass		Internal Method
RTI Elec	75.0	°C	UL 746
RTI Imp	75.0	°C	UL 746
RTI Str	75.0	°C	UL 746
Flammability	Nominal Value	Test Method	
Flame Rating (1.50 mm)	HB	UL 94	

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