

Hyundai EP PA6 LS910

Polyamide 6
HYUNDAI EP Co., Ltd.

Message:
Base Resin

General Information			
Additive	Lubricant		
Features	Fast Molding Cycle		
	Lubricated		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm ³	ASTM D1505
Molding Shrinkage - Flow	1.2 to 1.7	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	120		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	93.2	MPa	ASTM D638
Tensile Elongation (Break)	25	%	ASTM D638
Flexural Modulus	2940	MPa	ASTM D790
Flexural Strength	123	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	49	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	65.0	°C	ASTM D648
Melting Temperature	220	°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+13 to 1.0E+15	ohms · cm	ASTM D257
Dielectric Strength	3.5	kV/mm	ASTM D149

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