

# Lotryl® 17BA04

Ethylene Butyl Acrylate Copolymer

Arkema

## Message:

LOTRYL® 17BA04 is a random copolymer of Ethylene and Butyl Acrylate produced by high-pressure radical polymerization process.

### Applications

Due to the butyl acrylate content, LOTRYL® 17BA04 can be used for applications where softness, flexibility and polarity are required. Typical applications are extrusion coating, coextrusion and compounds.

LOTRYL® 17BA04 can be used as tie layer in PP/PE coextrusion, in extrusion coating on many substrates, in compounds formulation and foams. It is also suitable for wires and cables application in HFFR formulations and SIOPLAST cross linkable compounds.

| General Information                              |                           |                   |                                    |
|--|---------------------------|-------------------|------------------------------------|
| Features   | Good Flexibility          |                   |                                    |
|  | Random Copolymer          |                   |                                    |
|  | Soft                      |                   |                                    |
| Uses   | Coating Applications      |                   |                                    |
|  | Compounding               |                   |                                    |
|  | Foam                      |                   |                                    |
|  | Tie-Layer                 |                   |                                    |
|  | Wire & Cable Applications |                   |                                    |
| Processing Method                                | Coextrusion               |                   |                                    |
|  | Compounding               |                   |                                    |
|  | Compounding Extrusion     |                   |                                    |
|  | Extrusion Coating         |                   |                                    |
| Physical   | Nominal Value             | Unit              | Test Method                        |
| Density  | 0.930                     | g/cm <sup>3</sup> | ISO 1183, ASTM D1505               |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)        | 3.5 to 4.5                | g/10 min          | ASTM D1238, ISO 1133               |
| n-Butyl Acrylate Content                         | 16.0 to 19.0              | wt%               |                                    |
| Hardness   | Nominal Value             | Unit              | Test Method                        |
| Durometer Hardness (Shore D, Compression Molded) | 32                        |                   | ASTM D2240, ISO 868                |
| Mechanical                                       | Nominal Value             | Unit              | Test Method                        |
| Tensile Strength (Break, Compression Molded)     | 15.0                      | MPa               | ASTM D638, ISO 527-2               |
| Tensile Elongation (Break, Compression Molded)   | 700                       | %                 | ASTM D638, ISO 527-2               |
| Flexural Modulus (Compression Molded)            | 45.0                      | MPa               | ASTM D790, ISO 178                 |
| Thermal  | Nominal Value             | Unit              | Test Method                        |
| Vicat Softening Temperature                      | 60.0                      | °C                | ISO 306/A, ASTM D1525 <sup>1</sup> |


| Melting Temperature   | 93.0             | °C   | ISO 11357-3 |
|-----------------------|------------------|------|-------------|
| Extrusion             | Nominal Value    | Unit |             |
| Cylinder Zone 1 Temp. | 150 to 170       | °C   |             |
| Cylinder Zone 2 Temp. | 170              | °C   |             |
| Cylinder Zone 3 Temp. | 170              | °C   |             |
| Cylinder Zone 4 Temp. | 170              | °C   |             |
| Die Temperature       | 170              | °C   |             |
| NOTE                  |                  |      |             |
| 1.                    | Loading 1 (10 N) |      |             |

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