# DINALON® PA 6 IGNÍFUGA

### Polyamide 6

Grupo Repol

#### Message:

DINALON® PA 6 IGN-FUGA is a polyamide 6 (nylon 6) product. It can be processed by injection molding and is available in Europe.

Features include:

flame retardant/rated flame

Flame Retardant

General Information			
Additive	Flame retardancy		
Features	Flame retardancy		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm³	ASTM D792
Molding Shrinkage - Flow	1.5	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	60.0	MPa	ASTM D638
Tensile Elongation (Break)	15	%	ASTM D638
Flexural Modulus	2800	MPa	ASTM D790
Flexural Strength	90.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact	50	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	180	°C	ASTM D1525
Flammability	Nominal Value		Test Method
Flame Rating	V-0		UL 94
Additional Information			
Glow Wire, UNE 20-672-83: 650°CVic	at Softening Temperature, ASTM D1	525: >180°CDTUL, ASTM D648: 60°C	
Injection	Nominal Value	Unit	
Processing (Melt) Temp	235	°C	
Mold Temperature	50.0	°C	

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#### Recommended distributors for this material

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