SABIC® PPcompound 8250U

Polypropylene

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® PPcompound 8250U is a mineral filled modified polypropylene for use in Automotive exterior unpainted applications. This material has been designed to combine good mechanical performance in combination with excellent esthetical performance. SABIC® PPcompound 8250U is a designated automotive grade.

| General Information | | | |
|--|---------------------------------|----------|-----------------|
| Filler / Reinforcement | Mineral filler | | |
| Additive | Impact modifier | | |
| Features | Impact modification | | |
| Uses | Application in Automobile Field | | |
| | Automotive exterior parts | | |
| | | | |
| Forms | Particle | | |
| Processing Method | Injection molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Density | 0.970 | g/cm³ | ISO 1183 |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 20 | g/10 min | ISO 1133 |
| Molding Shrinkage (24 hr) | 0.90 | % | Internal method |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Stress | | | ISO 527-2/1A |
| Yield, injection molding | 16.0 | MPa | ISO 527-2/1A |
| Fracture, injection molding | 12.0 | MPa | ISO 527-2/1A |
| Tensile Strain (Break, Injection Molded) | 100 | % | ISO 527-2/1A |
| Flexural Modulus (Injection Molded) | 1300 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact | | | ISO 180/4A |
| -20°C, injection molding | 10 | kJ/m² | ISO 180/4A |
| 0°C, injection molding | 25 | kJ/m² | ISO 180/4A |
| 23°C, injection molding | No Break | | ISO 180/4A |
| Thermal | Nominal Value | Unit | Test Method |
| Heat Deflection Temperature | | | |
| 0.45 MPa, not annealed | 95.0 | °C | ISO 75-2/B |
| 1.8 MPa, not annealed | 52.0 | °C | ASTM D648 |
| CLTE - Flow (-30 to 100°C) | 9.0E-5 | cm/cm/°C | ASTM D696 |

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