HiFill® PSU GF30

Polysulfone

Techmer Engineered Solutions

Message:

HiFill® PSU GF30 is a polysulfone (PSU) product, which contains 30% glass fiber reinforcement. It can be processed by injection molding and is available in North America.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Appearance	Available colors		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.49	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.20	%	ASTM D955
Water Absorption (24 hr)	0.20	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	123		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	131	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	172	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	80	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	182	°C	ASTM D648
CLTE - Flow	3.1E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms•cm	ASTM D257
Dielectric Strength ¹	17	kV/mm	ASTM D149
NOTE			
1.	Method A (short time)		

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