

# Edgetek™ XT X XT 1001 Natural

Copolyester

PolyOne Corporation

## Message:

Edgetek™ XT high performance blends offer outstanding strength, durability and chemical resistance through the combination of Eastman Tritan™ copolyester with other various polymeric resins. Edgetek™ XT blends made with Tritan™ copolyester are available in standard grades or can be customized to meet specific performance requirements.

General Information			
Features	BPA Free		
	Cleanable		
	Good Chemical Resistance		
	Good Color Stability		
	Good Processability		
	Good Toughness		
	High Impact Resistance		
	Hydrolytically Stable		
	Medium Heat Resistance		
Uses	Appliance Components		
	Appliances		
	Consumer Applications		
	Electrical Housing		
	Household Goods		
	Housings		
	Industrial Applications		
	Kitchenware		
	Medical Devices		
	Medical/Healthcare Applications		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	18	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow : 3.18 mm	0.56	%	
Across Flow : 3.18 mm	0.45	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus <sup>1</sup>	1740	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield <sup>2</sup>	41.4	MPa	

Break <sup>3</sup>	23.4	MPa	
Tensile Elongation <sup>4</sup> (Break)	40	%	ASTM D638
Flexural Modulus <sup>5</sup>	1900	MPa	ASTM D790
Flexural Strength <sup>6</sup>	74.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	850	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	94.0	°C	
1.8 MPa, Unannealed, 3.18 mm	80.0	°C	
CLTE - Flow (-30 to 30°C)	7.5E-5	cm/cm/°C	ASTM D696
NOTE			
1.	Type I, 51 mm/min		
2.	51 mm/min		
3.	Type I, 51 mm/min		
4.	Type I, 51 mm/min		
5.	13 mm/min		
6.	13 mm/min		

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#### Recommended distributors for this material

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