

Ebalta AH 140 / LI 130-2

Epoxy; Epoxide
Ebalta Kunststoff GmbH

Message:

- Applications
- Hand lay-up of carbon- and glass fibre parts
 - Vacuuminfusion of carbon- and glass fibre parts
- Properties
- cures tack free
 - high heat resistance
 - long processing time

General Information			
Features	General Purpose		
	High Heat Resistance		
	Tack Free		
Uses	General Purpose		
Appearance	Transparent - Slight Yellow		
Hardness	Nominal Value		Test Method
Shore Hardness (Shore D)	83 to 87		ISO 7619
Mechanical	Nominal Value	Unit	Test Method
Flexural Modulus	2610 to 3110	MPa	ISO 178
Flexural Stress	107 to 127	MPa	ISO 178
Compressive Stress	90.0 to 100	MPa	ISO 604
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	25 to 35	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	104 to 110	°C	ISO 75-2/B
Glass Transition Temperature	100	°C	DSC
Thermoset	Nominal Value	Unit	
Thermoset Components			
Hardener	Mix Ratio by Weight: 35		
Resin	Mix Ratio by Weight: 100		
Post Cure Time			
60°C	4.0	hr	
80°C	6.0	hr	
120°C	4.0	hr	
Uncured Properties	Nominal Value	Unit	
Density (20°C)	1.10 to 1.14	g/cm³	
Viscosity (25°C)	0.48 to 0.63	Pa·s	

Curing Time (20°C)	40 to 48	hr
Pot Life ¹ (20°C)	120 to 140	min
NOTE		
1.	200 g	

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