

# ELASTOSIL® M 4601 A/B

Silicone

Wacker Chemie AG

## Message:

Silicone Rubber, RTV-2

Mold Making, Construction

Mold Making, Automotive & Transportation

Mold Making, Composites

Mold Making, Plastics and Rubber Processing

Mold Making, Mold Making

General Information			
Uses	Mold Making		
	Prototyping		
Uncured Properties	Nominal Value	Unit	Test Method
Color	Brown		
Density	1.13	g/cm <sup>3</sup>	ISO 2781
Viscosity	10	Pa · s	ISO 3219
Curing Time	12	hr	
Cured Properties	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	28		ISO 868
Tensile Strength	6.50	MPa	ISO 37
Tensile Elongation at Break	700	%	ISO 37
Tear Strength	> 30.0	kN/m	ASTM D624B
Linear Shrinkage	< 0.10	%	

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## Recommended distributors for this material

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