

ECONAMID 66FLST1

Polyamide 66
DOMO Engineering Plastics SPA

Message:
Polyamide 66, improved impact resistance, for injection moulding.

General Information			
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm ³	ISO 1183
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2600	MPa	ISO 527-2/1
Tensile Stress (Yield)	65.0	MPa	ISO 527-2/50
Tensile Strain (Break)	> 50	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	9.0	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	80.0	°C	ISO 75-2/A
Melting Temperature	258 to 262	°C	ISO 11357-3
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	75.0 to 85.0	°C	
Drying Time	4.0 to 6.0	hr	
Processing (Melt) Temp	260 to 285	°C	
Mold Temperature	80.0	°C	

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