

# TOTAL Polystyrene Compound 881

High Impact Polystyrene  
TOTAL Refining & Chemicals

Message:

TOTAL POLYSTYRENE 881 is a high flow, V0 brominated flame retardant, high impact polystyrene for injection molding application. This grade is recommended for manufacturing of articles which require good dimensional stability.

- Applications  
TV Cover  
Office Automation  
Electric and Electronic

| General Information                          |                                    |                   |             |
|--|------------------------------------|-------------------|-------------|
| Features                                     | Good dimensional stability         |                   |             |
|  | Impact resistance, high            |                   |             |
|  | High liquidity                     |                   |             |
|  | brominated                         |                   |             |
|  | Flame retardancy                   |                   |             |
| Uses   | Electrical/Electronic Applications |                   |             |
|  | TV housing                         |                   |             |
|  | Business equipment                 |                   |             |
| Forms  | Particle                           |                   |             |
| Processing Method                            | Injection molding                  |                   |             |
| Physical                                     | Nominal Value                      | Unit              | Test Method |
| Density                                      | 1.18                               | g/cm <sup>3</sup> | ISO 1183    |
| Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)     | 15                                 | g/10 min          | ISO 1133    |
| Molding Shrinkage                            | 0.40 - 0.70                        | %                 |             |
| Water Absorption (Equilibrium, 23°C, 50% RH) | < 0.10                             | %                 | ISO 62      |
| Hardness                                     | Nominal Value                      | Unit              | Test Method |
| Rockwell Hardness (R-Scale)                  | 93                                 |                   | ISO 2039-2  |
| Mechanical                                   | Nominal Value                      | Unit              | Test Method |
| Tensile Stress (Yield)                       | 20.0                               | MPa               | ISO 527-2   |
| Tensile Strain (Break)                       | 40                                 | %                 | ISO 527-2   |
| Flexural Modulus                             | 1700                               | MPa               | ISO 178     |
| Impact                                       | Nominal Value                      | Unit              | Test Method |
| Notched Izod Impact                          | 7.0                                | kJ/m <sup>2</sup> | ISO 180     |
| Thermal                                      | Nominal Value                      | Unit              | Test Method |
| Vicat Softening Temperature                  | 90.0                               | °C                | ISO 306/A50 |
| Electrical                                   | Nominal Value                      | Unit              | Test Method |
| Surface Resistivity                          | > 1.0E+13                          | ohms              | IEC 60093   |

|                        |               |       |             |
|------------------------|---------------|-------|-------------|
| Dielectric Strength    | 150           | kV/mm |             |
| Flammability           | Nominal Value | Unit  | Test Method |
| Flame Rating (1.4 mm)  | V-0           |       | UL 94       |
| Injection              | Nominal Value | Unit  |             |
| Drying Temperature     | 70            | °C    |             |
| Drying Time            | 2.0           | hr    |             |
| Processing (Melt) Temp | < 240         | °C    |             |

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