

PRL NY66-M25G15-(color)H

Polyamide 66
Polymer Resources Ltd.

Message:

PRL NY66-M25G15-(color)H is a Polyamide 66 (Nylon 66) product filled with 15% glass fiber and 25% mineral. It can be processed by extrusion or injection molding and is available in North America.

Characteristics include:

RoHS Compliant
Heat Stabilizer
Lubricated

General Information	
Filler / Reinforcement	Glass Fiber,15% Filler by Weight
	Mineral,25% Filler by Weight
Additive	Heat Stabilizer
	Lubricant
Features	Heat Stabilized
	Lubricated
RoHS Compliance	RoHS Compliant
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.49	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.40 to 0.90	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield, 3.18 mm	131	MPa	
Break, 3.18 mm	131	MPa	
Flexural Modulus (3.18 mm)	6.89	MPa	ASTM D790
Flexural Strength (3.18 mm)	179	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	53	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	254	°C	
1.8 MPa, Unannealed, 3.18 mm	235	°C	
Injection	Nominal Value	Unit	

Drying Temperature	73.9 to 85.0	°C
Drying Time	3.0 to 4.0	hr
Drying Time, Maximum	8.0	hr
Rear Temperature	271 to 282	°C
Middle Temperature	282 to 299	°C
Front Temperature	282 to 304	°C
Processing (Melt) Temp	288 to 304	°C
Mold Temperature	82.2 to 104	°C

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Recommended distributors for this material

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