

RTV-2 XT-500

Silicone Rubber, RTV-2

Silicones, Inc.

Message:

XT-500B is a low temperature version of GI-311B. In this formulation, the crosslinker has been added to the Base to enable curing via the addition of a tin catalyst. XT-500 is excellent for cast-in-place heat shielding, thermal insulation, low and high temperature bonding and the potting and encapsulation of electrical assemblies that will be exposed to very low temperatures.

General Information		
Features	Bondability	
	High Temperature Strength	
	Low Temperature Strength	
Uses	Electrical/Electronic Applications	
Forms	Liquid	
Physical	Nominal Value	Unit
Specific Gravity	1.21	g/cm ³
Shrinkage - Cured	0.10	%
Coefficient of Linear Thermal Expansion - Cured	2.2E-4	cm/cm/°C
Service Temperature - Cured	-115 to 204	°C
Specific Heat Capacity - Cured	1460	J/kg/°C
Thermal Conductivity of Melt - Cured	0.26	W/m/K
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 0.50	
Part B	Mix Ratio by Weight: 100	
Shelf Life	26	wk
Uncured Properties	Nominal Value	Unit
Color ¹	White	
Viscosity ²	14 to 18	Pa · s
Curing Time		
-- ³	12 to 16	hr
-- ⁴	16 to 24	hr
Pot Life		
-- ⁵	60 to 120	min
-- ⁶	120 to 240	min
Cured Properties	Nominal Value	Unit
Shore Hardness		
Shore A ⁷	40	
Shore A ⁸	42	

Tensile Strength	2.41 to 2.76	MPa
Tensile Elongation at Break	150 to 200	%
Tear Strength	1.75 to 5.25	kN/m
Electric Strength	20	kV/mm
Relative Permittivity (100 Hz)	3.60	
Volume Resistivity	2.0E+14	ohms·cm
Dissipation Factor (100 Hz)	5.0E-3	

NOTE

1.	Base
2.	Base
3.	Activator
4.	Base
5.	Activator
6.	Base
7.	1 Day
8.	3 Days

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

