

Grilon® AS LF 20

Polyamide 66

EMS-GRIVORY

Message:

Grilon® AS LF 20 is a Polyamide 66 (Nylon 66) material. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilon® AS LF 20 are:

Flame Rated

RoHS Compliant

Lubricated

Wear Resistant

Typical applications include:

Automotive

Consumer Goods

Engineering/Industrial Parts

Industrial Applications

Tools

General Information				
Additive		Lubricant		
		PTFE + Silicone Lubricant (20%)		
Features		Good Wear Resistance		
		Low Friction		
		Lubricated		
Uses		Automotive Applications		
		Automotive Interior Parts		
		Consumer Applications		
		Engineering Parts		
		Industrial Applications		
		Power/Other Tools		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.28	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	1.0	--	%	
Flow	0.90	--	%	
Water Absorption				ISO 62
Saturation, 23°C	5.0	--	%	

Equilibrium, 23°C, 50% RH	2.0	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	140	60.0	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	2700	1200	MPa	ISO 527-2
Tensile Stress (Yield)	60.0	35.0	MPa	ISO 527-2
Tensile Strain (Yield)	4.0	35	%	ISO 527-2
Nominal Tensile Strain at Break	15	> 50	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	4.0	4.0	kJ/m ²	
23°C	4.0	8.0	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	45	55	kJ/m ²	
23°C	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	85.0	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	65.0	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	80.0 to 110	--	°C	
-- ²	180	--	°C	
Melting Temperature ³	260	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	8.0E-5	--	cm/cm/°C	
Transverse	9.0E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+11	ohms	IEC 60093
Volume Resistivity	1.0E+14	1.0E+12	ohms·cm	IEC 60093
Electric Strength	27	25	kV/mm	IEC 60243-1
Comparative Tracking Index	--	475	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA 66, MHRS, 14-030N, Z20	--		ISO 1874
NOTE				
1.	Long Term			

- | | |
|----|------------|
| 2. | Short Term |
| 3. | 10°C/min |

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

