# AMTOPP BFP15

### Polypropylene

Inteplast Group

#### Message:

Controlled OTR Range CoEx Heat Sealable BIAXIALLY ORIENTED POLYPROPYLENE FILM TWO SIDE SEALABLE FOR FOOD PACKAGING

| General Information                    |                 |              |             |
|--|-----------------|--------------|-------------|
| Uses                                   | Film            |              |             |
|  | Food Packaging  |              |             |
| Physical                               | Nominal Value   | Unit         |             |
| Dimensional Stability                  |                 |              |             |
| Across Flow, 130°C <sup>1</sup>        | < 3.0           | %            |             |
| Flow, 130°C <sup>2</sup>               | < 5.0           | %            |             |
| Mechanical                             | Nominal Value   | Unit         | Test Method |
| Coefficient of Friction (Dynamic)      | 0.20            |              | ASTM D1894  |
| Films                                  | Nominal Value   | Unit         | Test Method |
| Film Thickness - Tested                | 15              | μm           |             |
| Tensile Strength                       |                 |              | ASTM D882   |
| MD : Yield                             | 117             | MPa          |             |
| TD : Yield                             | 207             | MPa          |             |
| Tensile Elongation                     |                 |              | ASTM D882   |
| MD : Break                             | 190             | %            |             |
| TD : Break                             | 70              | %            |             |
| Oxygen Transmission Rate (22°C, 0% RH) | 3100            | cm³/m²/24 hr | ASTM D3985  |
| Yield <sup>3</sup>                     | 73.7            | m²/kg        |             |
| Heat Seal Temperature <sup>4</sup>     |                 |              |             |
| Treated Side                           | 121             | °C           |             |
| Untreated side                         | 104             | °C           |             |
| Surface Energy                         | 38              | dyne/cm      | ASTM D2578  |
| Optical                                | Nominal Value   | Unit         | Test Method |
| Gloss (45°)                            | 85              |              | ASTM D2457  |
| Haze                                   | 2.0             | %            | ASTM D1003  |
| NOTE                                   |                 |              |             |
| 1.                                     | 5 minuites      |              |             |
| 2.                                     | 5 minutes       |              |             |
| 3.                                     | Internal Method |              |             |
| 4.                                     | 1/2 sec, 30 PSI |              |             |

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