

Carboprene® 2530 AV NAT

Polypropylene Homopolymer

SO.F.TER. SPA

Message:

Polypropylene homopolymer, 30% calcium carbonate filled

General Information			
Filler / Reinforcement	Calcium Carbonate,30% Filler by Weight		
Features	Homopolymer		
Agency Ratings	EC 1907/2006 (REACH)		
Appearance	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.16	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	25	g/10 min	ASTM D1238
Molding Shrinkage	1.3	%	Internal Method
Water Absorption (23°C, 24 hr)	0.050	%	ASTM D570
Ash Content	32	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	25.0	MPa	ASTM D638
Flexural Modulus	2500	MPa	ASTM D790
Flexural Strength	45.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	28	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	60.0	°C	ASTM D648
Vicat Softening Temperature	92.0	°C	ASTM D1525 ¹
CLTE - Flow	9.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+13	ohms	ASTM D257
Dielectric Constant (1 kHz)	2.40		ASTM D150
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.20 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0	hr	
Rear Temperature	190	°C	
Middle Temperature	210	°C	

Front Temperature	230	°C
Mold Temperature	50.0 to 70.0	°C
NOTE		

1. Rate A (50°C/h), Loading 2 (50 N)

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

