

# MAZMID B 150 FV 07

Polyamide 6

Mazzaferro Indústria e Comércio de Polímeros e Fibras Ltda.

Message:

MAZMID B 150 FV 07 is a Polyamide 6 (Nylon 6) product filled with 7.0% glass fiber. It can be processed by injection molding and is available in Latin America. Applications of MAZMID B 150 FV 07 include electrical/electronic applications, engineering/industrial parts, automotive and housings. Characteristics include:

- Flame Rated
- Good Aesthetics
- Good Dimensional Stability
- Heat Resistant
- High Stiffness

| General Information            |            |                                    |                   |             |
|--------------------------------|------------|------------------------------------|-------------------|-------------|
| Filler / Reinforcement         |            | Glass Fiber,7.0% Filler by Weight  |                   |             |
| Features                       |            | Good Dimensional Stability         |                   |             |
|                                |            | Good Surface Finish                |                   |             |
|                                |            | Good Thermal Stability             |                   |             |
|                                |            | High Stiffness                     |                   |             |
|                                |            | Low Viscosity                      |                   |             |
| Uses                           |            | Automotive Applications            |                   |             |
|                                |            | Electrical Parts                   |                   |             |
|                                |            | Electrical/Electronic Applications |                   |             |
|                                |            | Gears                              |                   |             |
|                                |            | Housings                           |                   |             |
|                                |            | Knobs                              |                   |             |
| Processing Method              |            | Injection Molding                  |                   |             |
| Physical                       | Dry        | Conditioned                        | Unit              | Test Method |
| Specific Gravity               | 1.17       | --                                 | g/cm <sup>3</sup> | ASTM D792   |
| Molding Shrinkage - Flow       | 1.1 to 1.2 | --                                 | %                 | ASTM D955   |
| Water Absorption (23°C, 24 hr) | 1.3        | --                                 | %                 | ASTM D570   |
| Hardness                       | Dry        | Conditioned                        | Unit              | Test Method |
| Rockwell Hardness (R-Scale)    | 120        | 100                                |                   | ASTM D785   |
| Mechanical                     | Dry        | Conditioned                        | Unit              | Test Method |
| Tensile Modulus                | 4200       | 3000                               | MPa               | ASTM D638   |
| Tensile Strength               | 85.0       | 55.0                               | MPa               | ASTM D638   |
| Tensile Elongation (Break)     | 6.5        | 8.5                                | %                 | ASTM D638   |
| Flexural Modulus               | 3500       | 2300                               | MPa               | ASTM D790   |
| Flexural Strength              | 150        | 75.0                               | MPa               | ASTM D790   |

| Impact                            | Dry          | Conditioned | Unit     | Test Method |
|-----------------------------------|--------------|-------------|----------|-------------|
| Notched Izod Impact               | 60           | 130         | J/m      | ASTM D256   |
| Thermal                           | Dry          | Conditioned | Unit     | Test Method |
| Deflection Temperature Under Load |              |             |          | ASTM D648   |
| 0.45 MPa, Unannealed              | 180          | --          | °C       |             |
| 1.8 MPa, Unannealed               | 140          | --          | °C       |             |
| Continuous Use Temperature        | 80.0 to 85.0 | --          | °C       |             |
| Melting Temperature               | 214 to 220   | --          | °C       |             |
| CLTE - Flow                       | 3.5E-5       | --          | cm/cm/°C | ASTM D696   |
| Electrical                        | Dry          | Conditioned | Unit     | Test Method |
| Volume Resistivity                | 1.0E+15      | --          | ohms·cm  | ASTM D257   |
| Dielectric Strength               | 21           | --          | kV/mm    | ASTM D149   |
| Flammability                      | Dry          | Conditioned | Unit     | Test Method |
| Flame Rating (1.60 mm)            | HB           | --          |          | UL 94       |

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