# Catalyst PS/2 LR0 Black

## Polyolefin

Solvay Specialty Polymers

### Message:

Catalyst PS/2 LR0 Black is a PE based black catalyst masterbatch. The black catalyst PS/2 LR0 Black contains a processing aid.

General Information	
Features	Antioxidation
	Good UV resistance
	Good thermal aging resistance
Uses	Pipe components
	Piping system
	Potable water application
Processing Method	Pipeline extrusion molding
	Extrusion

Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm³	ASTM D792
Apparent Density	0.65	g/cm³	ISO 60

Above values are typical averagesUse and DosageCatalyst PS/2 LR0 Black shall be used together with the silane-crosslinkable POLIDAN® compounds in the ratio of 7 to 93 parts respectively. The two components shall be mixed together before the extrusion or continuously during the process with the use of automatic feeders.Catalyst PS/2 LR0 Black can be dried before use at 80°C for 4h.StorageThe product shall be stored under the following conditions:

Closed and unbroken bags

Ambient temperature not exceeding 40°C

Indoor in order to avoid direct exposure to sunlight

The product could undergo alterations due to extended period of storage. Solvay Specialty Polymers suggests the product use within 12 months from the production date printed on the packaging. Solvay Specialty Polymers accepts no liability of any kind in case the above mentioned conditions are not fulfilled. Packaging Catalyst PS/2 LR0 Black is supplied in 25 kg bags placed on pallets. Technical Service Catalyst PS/2 LR0 Black is part of the Solvay Specialty Polymers catalyst masterbatch range and is used together with the POLIDAN® compounds. Solvay Specialty Polymers Technical Service is available to assist customers with further information and advice including the start-up and also for any eventual necessity during the use of the product.

Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	150 - 200	°C	
Cylinder Zone 2 Temp.	150 - 200	°C	
Cylinder Zone 3 Temp.	150 - 200	°C	
Cylinder Zone 4 Temp.	150 - 200	°C	
Cylinder Zone 5 Temp.	150 - 200	°C	
Head Temperature	200	°C	
Extruder Screw L/D Ratio	25:1 to 30:1		
Extruder Screw Compression Ratio	>2.5:1		

Die Temperature 210 °C

#### Extrusion instructions

Typical extrusion temperatures in combination to POLIDAN® crosslinkable grades

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# Recommended distributors for this material

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