

# Elastocon® CLR30

Thermoplastic Elastomer

Elastocon TPE Technologies

## Message:

Elastocon® CLR30 is a transparent thermoplastic elastomer that has been developed for applications that require resilience, high strength properties and a good surface finish. Elastocon® CLR30 is FDA compliant and well suited for consumer goods and industrial applications requiring U.V. stability. Elastocon® CLR30 is supplied as ready to use pellets in 40 lb. quantities.

General Information			
Features	High strength		
	Good UV resistance		
	Excellent appearance		
	Elastic		
Uses	Industrial application		
	Consumer goods application field		
Agency Ratings	FDA not rated		
Appearance	Clear/transparent		
Forms	Particle		
Processing Method	Blow molding		
	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.890	g/cm <sup>3</sup>	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	25		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	0.340	MPa	ASTM D412
Tensile Strength	7.80	MPa	ASTM D412
Tensile Elongation (Break)	880	%	ASTM D412
Tear Strength	21.9	kN/m	ASTM D624
Injection	Nominal Value	Unit	
Rear Temperature	171 - 177	°C	
Middle Temperature	177 - 193	°C	
Front Temperature	182 - 210	°C	
Nozzle Temperature	188 - 266	°C	
Processing (Melt) Temp	188 - 210	°C	
Mold Temperature	16 - 49	°C	
Injection Rate	Slow		

Back Pressure	0.172 - 1.03	MPa
Screw Compression Ratio	2.5:1.0 - 3.0:1.0	
Injection instructions		
Elastocon® CLR30 thermoplastic elastomer compound does not require drying.		
Extrusion	Nominal Value	Unit
Hopper Temperature	79	°C
Cylinder Zone 1 Temp.	149	°C
Cylinder Zone 5 Temp.	177	°C

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#### Recommended distributors for this material

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