

Nycal™ 2150R33F1

Polyamide 66
Technical Polymers, LLC

Message:

Nycal™2150R33F1 is a polyamide 66 (nylon 66) material, which contains a 33% glass fiber reinforced material. This product is available in North America and is processed by injection molding.

Nycal™The main features of 2150R33F1 are:

flame retardant/rated flame

Flame Retardant

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Additive	Flame retardancy		
Features	Flame retardancy		
Appearance	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.68	g/cm³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	155	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	2.5	%	ASTM D638
Flexural Modulus (23°C)	11000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	85	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	249	°C	ASTM D648
1.8 MPa, not annealed	232	°C	ASTM D648
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Additional Information			
Tensile Elongation, ASTM D638: 2 to 3%Volum Resistivity, ASTM D257: > 1e14 ohm-cm			
Injection	Nominal Value	Unit	
Drying Temperature	73.9 - 79.4	°C	
Drying Time	3.0 - 4.0	hr	
Processing (Melt) Temp	277 - 293	°C	
Mold Temperature	65.6 - 98.9	°C	

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