# ALTECH® PP-B C 2030/550 GF30 CP

### Polypropylene Copolymer

#### ALBIS PLASTIC GmbH

#### Message:

ALTECH® PP-B C 2030/550 GF30 CP is a Polypropylene Copolymer (PP Copolymer) product filled with 30% glass fiber. It is available in Asia Pacific, Europe, or North America. Typical application: Housings.

Characteristics include:

**REACH Compliant** 

**RoHS Compliant** 

Chemically Coupled

Copolymer

| General Information                        |                                  |           |             |
|--|----------------------------------|-----------|-------------|
| Filler / Reinforcement                     | Glass Fiber,30% Filler by Weight |           |             |
| Features                                   | Chemically Coupled               |           |             |
|  | Copolymer                        |           |             |
| Uses                                       | Housings                         |           |             |
| Agency Ratings                             | EC 1907/2006 (REACH)             |           |             |
| RoHS Compliance                            | RoHS Compliant                   |           |             |
| Physical                                   | Nominal Value                    | Unit      | Test Method |
| Density                                    | 1.15                             | g/cm³     | ISO 1183    |
| Melt Volume-Flow Rate (MVR) (230°C/2.' kg) | 5.00                             | cm³/10min | ISO 1133    |
| Mechanical                                 | Nominal Value                    | Unit      | Test Method |
| Tensile Modulus                            | 6000                             | MPa       | ISO 527-2   |
| Tensile Strain (Break)                     | 5.0                              | %         | ISO 527-2   |
| Flexural Modulus                           | 5000                             | MPa       | ISO 178     |
| Flexural Stress                            | 85.0                             | MPa       | ISO 178     |
| Impact                                     | Nominal Value                    | Unit      | Test Method |
| Charpy Unnotched Impact Strength           | 45                               | kJ/m²     | ISO 179/1eU |
| Thermal                                    | Nominal Value                    | Unit      | Test Method |
| Vicat Softening Temperature                | 115                              | °C        | ISO 306/B50 |
| Injection                                  | Nominal Value                    | Unit      |             |
| Drying Temperature                         |                                  |           |             |
| Circulation Dryer                          | 80.0 to 90.0                     | °C        |             |
| Desiccant Dryer                            | 80.0 to 90.0                     | °C        |             |
| Drying Time                                |                                  |           |             |
| Circulation Dryer                          | 2.0 to 4.0                       | hr        |             |
| Desiccant Dryer                            | 2.0 to 3.0                       | hr        |             |
| Processing (Melt) Temp                     | 200 to 270                       | °C        |             |
| Mold Temperature                           | 20.0 to 90.0                     | °C        |             |

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