

Daplen™ EF109AEB

Compounded Polypropylene

Borealis AG

Message:

Daplen EF109AEB is a 20% mineral filled elastomer modified polypropylene compound intended for injection moulding.

General Information			
Filler / Reinforcement	Mineral filler, 20% filler by weight		
Features	Rigid, good		
	Impact resistance, good		
	Recyclable materials		
Uses	Application in Automobile Field		
	Automotive exterior parts		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.03	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	20	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	19.0	MPa	ISO 527-2/50
Flexural Modulus ¹	1700	MPa	ISO 178
Flexural Stress	30.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ISO 180/1A
-30°C	5.0	kJ/m ²	ISO 180/1A
23°C	35	kJ/m ²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	56.0	°C	ISO 75-2/Ae
Flammability	Nominal Value	Unit	Test Method
Flammability (1.00 mm)		mm/min	ISO 3795
Injection	Nominal Value	Unit	
Mold Temperature	30.0 - 50.0	°C	
Holding Pressure	30.0 - 60.0	MPa	
Injection instructions			
Feeding Temperature: 40 - 80 °C Mass Temperature: 220 - 260 °C Back Pressure: Low to Medium Screw Speed: Low to Medium Flow Front Speed: 100 - 200 mm/s			
NOTE			
1.	2.0 mm/min		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

