

Pebax® MV 1074 SN 01

Polyether Block Amide

Arkema

Message:

Pebax® MV 1074 SN 01 is a Polyether Block Amide (PEBA-Ether) product. It can be processed by blow molding, calendering, casting, coating, extrusion, film extrusion, injection molding, profile extrusion, resin transfer molding, sheet extrusion, or thermoforming and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

Characteristics include:

- Antistatic
- Conductive
- Good UV Resistance
- Heat Resistant
- Impact Resistant

General Information				
Additive	Antistatic			
Features	Antistatic			
	Electrically Conductive			
	Good Impact Resistance			
	Good UV Resistance			
	High Heat Resistance			
Appearance	Clear/Transparent			
Forms	Granules			
Processing Method	Blow Molding			
	Calendering			
	Casting			
	Coating			
	Extrusion			
	Film Extrusion			
	Injection Molding			
	Profile Extrusion			
	Resin Transfer Molding			
	Sheet Extrusion			
Thermoforming				
Multi-Point Data	Isothermal Stress vs. Strain (ISO 11403-1)			
	Secant Modulus vs. Strain (ISO 11403-1)			
	Viscosity vs. Shear Rate (ISO 11403-2)			
Physical	Dry	Conditioned	Unit	Test Method
Density	1070	1070	kg/m³	ISO 1183 ¹

Melt volume-flow rate (235°C/1.0 kg)	14.0	--	cm ³ /10min	ISO 1133 ²
Water Absorption				ISO 62 ³
Saturation	48	--	%	
Equilibrium	1.5	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile modulus	97.0	89.0	MPa	ISO 527-2 ⁴
Tensile Stress (50% Strain)	10.0	10.0	MPa	ISO 527-2 ⁵
Tensile Strain (Break)	> 50	> 50	%	ISO 527-2 ⁶
Impact	Dry	Conditioned	Unit	Test Method
Charpy notched impact strength				ISO 179/1eA ⁷
-30°C	No Break	--		
23°C	No Break	No Break		
Charpy impact strength				ISO 179/1eU ⁸
-30°C	No Break	No Break		
23°C	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Glass Transition Temperature ⁹	-40	--	°C	ISO 11357-2 ¹⁰
Melting Temperature ¹¹	158	--	°C	ISO 11357-3 ¹²
Electrical	Dry	Conditioned	Unit	Test Method
Surface resistivity	--	3.0E+8	ohms	IEC 60093 ¹³
Volume resistivity	1.5E+9	2.5E+6	ohms·m	IEC 60093 ¹⁴
Electric strength	5.0	--	kV/mm	IEC 60243-1 ¹⁵
Flammability	Dry	Conditioned	Unit	Test Method
Oxygen index	19	--	%	ISO 4589-2 ¹⁶
NOTE				
1.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
2.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
3.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
4.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
5.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
6.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			

7.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
8.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
9.	10 °C/min
10.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
11.	10 °C/min
12.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
13.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
14.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
15.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
16.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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