# Centrene® HDF193N

### High Density (HMW) Polyethylene

#### Qenos Pty Ltd

#### Message:

Centrene® HDF193N is a non-pigmented high molecular weight bimodal High Density Polyethylene. HDF193N contains antioxidants to protect it during extrusion and end use.

Centrene IDF193N has been designed as a base resin for pipe striping and jacket compounds where High Density PE100 Type resin is required. Addition of a UV stabilizer should be considered where the intended application involves intermittent to extended exposure to sunlight. Suitability for use in any application should be determined by appropriate performance testing.

| General Information                  |   |          |                 |
|--------------------------------------|---|----------|-----------------|
| Features                             | atures Antioxidant<br>Bimodal Molecular Weight Distribution |          |                 |
|                                      |   |          |                 |
|                                      | High Molecular Weight                                       |          |                 |
|                                      |   |          |                 |
| Appearance                           | Natural Color   |          |                 |
| Processing Method                    | Pipe Extrusion  |          |                 |
| Physical                             | Nominal Value   | Unit     | Test Method     |
| Density                              | 0.948   | g/cm³    | Internal Method |
| Melt Mass-Flow Rate (MFR)            |   |          | ASTM D1238      |
| 190°C/21.6 kg                        | 8.9   | g/10 min |                 |
| 190°C/5.0 kg                         | 0.31  | g/10 min |                 |
| Thermal                              | Nominal Value   | Unit     | Test Method     |
| Oxidation Induction Time (210°C)     | > 20  | min      | ISO 11357-6     |
| Pipe Stress Rupture - 5.4 MPa (80°C) | > 6.9   | day      | AS/NZS 1462.6   |

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