## Manner Flexible PVC X4285

## Flexible Polyvinyl Chloride

Manner Plastics, L.P.

## Message:

Lead-free premium grade tubing, profile extrusion and injection molding compound where high gloss, superior surface and higher physical properties are desired. This product complies with the European Union Restriction on Hazardous Substances (RoHS) directive.

General Information			
Features	Good Surface Finish		
	High Gloss		
	Low (to None) Lead Content		
Uses	Profiles		
	Tubing		
RoHS Compliance	RoHS Compliant		
Processing Method	Extrusion		
	Injection Molding		
	Profile Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.25 to 1.29	g/cm³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A	85		
Shore A, 15 sec	80		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
0.762 mm	19.9	MPa	
100% Strain,0.762 mm	9.31	MPa	
Tensile Elongation (Break, 0.762 mm)	330	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-27.0	°C	ASTM D746

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## Recommended distributors for this material

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