

Resinoid 1324

Phenolic
Resinoid Engineering Corporation

Message:

Resinoid 1324 is a Phenolic product filled with glass fiber. It can be processed by compression molding, injection molding, or resin transfer molding and is available in North America. Applications of Resinoid 1324 include automotive and electrical/electronic applications.

Characteristics include:

- Flame Rated
- Good Dimensional Stability
- Heat Resistant
- Impact Resistant

General Information	
Filler / Reinforcement	Glass Fiber
Features	Good Dimensional Stability
	Good Impact Resistance
	Good Thermal Stability
Uses	Automotive Exterior Parts
	Electrical Parts
Appearance	Black
Forms	Pellets
Processing Method	Compression Molding
	Injection Molding
	Resin Transfer Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.99	g/cm ³	ASTM D792
Bulk Factor	2.0		ASTM D1895
Molding Shrinkage - Flow	0.20	%	ASTM D955
Water Absorption (24 hr)	0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
E-Scale	100		
M-Scale	115		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	62.1	MPa	ASTM D638
Flexural Modulus	19300	MPa	ASTM D790
Flexural Strength (Yield)	82.7	MPa	ASTM D790
Compressive Strength	198	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method

Notched Izod Impact	64	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	316	°C	ASTM D648
CLTE - Flow	2.5E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	12	kV/mm	ASTM D149
Arc Resistance	190	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	149 to 177	°C	

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