## Propilven F-409

## Polypropylene Homopolymer

Propilven, S.A.

## Message:

Propilven F-409 grade is a polypropylene homopolymer specially designed for the extrusion of bi-oriented film (tenter process) used in pasta packaging. Also used for thermoforming of thin wall containers and lids.

Special Features:

Excellent processing capacity Good antistatic properties Medium friction coefficient

General Information

Additive	Antistatic		
Features	Antistatic		
	Food Contact Acceptable		
	Good Processability		
	Homopolymer		
Uses	Bi-axially Oriented Film		
	Film		
	Food Packaging		
	Lids		
	Thin-walled Containers		
Forms	Pellets		
Processing Method	Film Extrusion		
	Tenter Process		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR)	3.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	30.0	MPa	ASTM D638
Flexural Modulus	1300	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	35	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Unannealed)	100	°C	ASTM D648

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