Daelim Po1y® PP-246H

Polypropylene Impact Copolymer DAELIM INDUSTRIAL CO., LTD.

Message:

Daelim Po1y® PP-246H is a polypropylene impact copolymer (PP Impact Copoly) product. It can be processed by injection molding and is available in the Asia-Pacific region. Daelim Po1y® PP-246H application areas include packaging and home applications.

Features include:

Copolymer anti-warping accessible food Rapid Prototyping Cycle

Good stiffness

General Information					
Features	Block Copolymer Low warpage Rigid, good Fast molding cycle Low temperature impact resistance Good toughness				
	Compliance of Food Exposure				
Uses	Packaging				
	Household goods				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Density	0.900	g/cm³	ASTM D1505		

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	30	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	95		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	29.4	MPa	ASTM D638
Tensile Elongation (Yield)	20	%	ASTM D638
Flexural Modulus	1420	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-20°C	29	J/m	ASTM D256
23°C	69	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (0.45		
MPa, Unannealed)	115	°C	ASTM D648
Vicat Softening Temperature	152	°C	ASTM D1525
Additional Information			

Accelerated Oven Aging in Air, ASTM D3012, Forced Circulation at 150°C: 360 hours

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