VENYL SFR008 - 8229

Polyamide 6

AD majoris

Message:

VENYL SFR008 - 8229 is a halogen free flame retardant compounds UL 94 V2 with glass fibre reinforced polyamide 6 intended for extrusion. APPLICATIONS

VENYL SFR008 - 8229 has been developed especially for very demanding applications in automotive industry and electrical parts (specifically designed to fulfil these norms such as: IEC 60335-1 and 2002/95/EC "ROHS").

Products requiring excellent combination between thermal and mechanical properties.

VENYL SFR008 - 8229 is available in natural (VENYL SFR008) but other colours can be provided on request.

General Information			
Filler / Reinforcement	Glass Fiber		
Additive	Flame Retardant		
Features	Flame Retardant		
	Halogen Free		
	Recyclable Material		
Uses	Automotive Applications		
	Electrical Parts		
Agency Ratings	IEC 60335-1		
RoHS Compliance	RoHS Compliant		
Appearance	Colors Available		
	Natural Color		
Forms	Pellets		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.33	g/cm³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4900	МРа	ISO 527-2
Tensile Stress (Break)	105	МРа	ISO 527-2
Tensile Strain (Break)	1.7	%	ISO 527-2
Flexural Modulus	4400	МРа	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	2.5	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	220	°C	ISO 3146
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	V-2		UL 94
Glow Wire Flammability Index (2.00 mm)	960	°C	IEC 60695-2-12

Extrusion	Nominal Value	Unit
Drying Temperature	90.0	°C
Drying Time	4.0	hr
Cylinder Zone 1 Temp.	240 to 260	°C
Cylinder Zone 3 Temp.	240 to 260	°C
Cylinder Zone 5 Temp.	240 to 260	°C
Melt Temperature	250 to 270	°C

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