# Purell PE 1810 E

### Low Density Polyethylene LyondellBasell Industries

#### Message:

Purell PE 1810 E is a low density polyethylene with good felxibility and delivered in pellet form. The grade is used by our customers for small blow mouldings and injection moulding in healthcare market as well as for tube applications.

Without exception, all potential activities for applications in the pharmaceutical, medical device, laboratory and diagnostics area have to be discussed with the relevant Technical (P & AD) and Business contacts first.

To discuss a medical/pharmaceutical application please contact: your local Distributor or your local Basell contact.

Features Ethylene Oxide Good Flexibilit Uses Blow Molding	<i>(</i>
Uses Blow Molding	
	Applications
	Applications
<b>5</b>	
Bottles	
Film	
Medical/Health	ncare Applications
Tubing	
Vials	
Forms Pellets	
Processing Method Blow Molding	
Blown Film	
Extrusion Blow	Molding
Injection Blow	Molding
Injection Mold	ing

Physical	Nominal Value	Unit	Test Method
Density	0.920	g/cm³	ISO 1183
Apparent Density	> 0.50	g/cm³	ISO 60
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	0.40	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	45		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	200	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	9.00	MPa	ISO 527-2
Films	Nominal Value	Unit	Test Method
Film Thickness - Recommended / Available	40 to 100 μ		
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	92.0	°C	ISO 306/A50

Melting Temperature (DSC)	108	°C	ISO 3146
Extrusion	Nominal Value	Unit	
Melt Temperature	170 to 220	°C	

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#### Recommended distributors for this material

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