Formolene® HB4903

High Density Polyethylene

Formosa Plastics Corporation, U.S.A.

Message:

Formolene HB4903 is a high performance copolymer that is designed for the most demanding blow molding applications. It is also utilized in many sheeting applications. This resin has exceptional stress crack resistance, excellent surface appearance, good melt strength, and good processability. Formolene HB 4903 meets all the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520 for food packaging at temperatures not exceeding 212°F (100°C).

General Information				
Features	Copolymer			
	Food Contact Acceptable			
	Good Melt Strength			
	Good Processability			
	Hexene Comonomer			
	High ESCR (Stress Crack Resist.)			
	Pleasing Surface Appearance			
Uses	Blow Molding Applications			
	Food Packaging			
	Fuel Tanks			
	Industrial Containers			
	Seats			
	Sheet			
	Waste Containers			
Agency Ratings	EC 1907/2006 (REACH)			
	FDA 21 CFR 177.1520 2			
Processing Method	Blow Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.949	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.30	g/10 min	ASTM D1238	
Environmental Stress-Cracking Resistance				
10% Igepal, Compression Molded, F50	500	hr	ASTM D1693B	
100% Igepal, Compression Molded, F50	500	hr	ASTM D1693A	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ¹ (Yield, Compression Molded)	24.8	MPa	ASTM D638	
Tensile Elongation ² (Break, Compression Molded)	> 600	%	ASTM D638	

Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -118	°C	ASTM D746
NOTE			
1.	Type IV, 51 mm/min		
2.	Type IV, 51 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

