COPYLENE® CR020CL

Polypropylene Random Copolymer

Phillips 66

Message:

COPYLENE ® CR020CL is a random copolymer formulated with advanced clarifier technology and with antistat and is specially designed to excel in extrusion blowmolding processes. EBM bottles will have exceptional gloss and low haze.

Extrusion Blowmolding Processes

General Information			
Additive	Antistatic		
	Clarifier		
Features	Antistatic		
	High Clarity		
	Random Copolymer		
Uses	Bottles		
	Containers		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Extrusion Blow Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.902	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	2.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	28.2	MPa	ASTM D638
Tensile Elongation (Yield)	14	%	ASTM D638
Flexural Modulus - 1% Secant ²	1100	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	340	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45			
MPa, Unannealed)	80.0	°C	ASTM D648
NOTE			
1.	50 mm/min		
2.	1.0 mm/min		

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