

# HANWHA CLNA-8400

Linear Low Density Polyethylene

Hanwha Chemical

## Message:

Hanwha CLNA-8400 is a linear low density polyethylene (LLDPE) produced by the UNIPOL process. It's molecular weight distribution is so broad that it offers an excellent processability and scorch stability. It can be used as base resin of silane-crosslinked low voltage cable insulation, high speed telephone cable insulation and high frequency coaxial inner skin. It combines excellent electrical properties with outstanding stress crack resistance.

## Applications:

CLNA-8400 can be used as base resin of silane-crosslinked low voltage cable insulation, high speed telephone cable insulation and high frequency coaxial inner skin.

General Information			
Features	Crosslinkable		
	Good Electrical Properties		
	Good Processability		
	Good Surface Finish		
	High ESCR (Stress Crack Resist.)		
	Wide Molecular Weight Distribution		
Uses	Coaxial Cable Insulation		
	Low Voltage Insulation		
	Telephone Insulation		
	Wire & Cable Applications		
Agency Ratings	ASTM D 1248, I, Class A, Cat. 4, Grade E4		
	ASTM D 1248, I, Class A, Cat. 4, Grade E5		
Forms	Pellets		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.920	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.70	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (50°C, 10% Igepal, F0)	> 2000	hr	ASTM D1693
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 1 sec)	53		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	17.7	MPa	ASTM D638
Tensile Elongation (Break)	800	%	ASTM D638
Aging	Nominal Value	Unit	
Retention of Tensile Elongation - 7 days (135°C)	> 90	%	

Retention of Tensile Strength - 7 days (135°C)	> 90	%	
Hot Elongation <sup>1</sup>	< 90	%	IEC 60502
Set - Permanent <sup>2</sup>	< 4.0	%	IEC 60502
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	> 20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	< 2.30		ASTM D150
Dissipation Factor (1 MHz)	< 2.0E-4		ASTM D150
Extrusion	Nominal Value	Unit	
Melt Temperature	160 to 220	°C	
NOTE			
1.	Silane 0.8 phr		
2.	Silane 0.8 phr		

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#### Recommended distributors for this material

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