

# HiFill® PA12

Polyamide 12  
Techmer Engineered Solutions

Message:

HiFill® PA12 is a Polyamide 12 (Nylon 12) product. It can be processed by injection molding and is available in North America. Primary characteristic: low viscosity.

General Information			
Features	Low Viscosity		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.7	%	ASTM D955
Water Absorption (24 hr)	0.70	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	106		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	65.5	MPa	ASTM D638
Tensile Elongation (Yield)	20	%	ASTM D638
Flexural Modulus	1720	MPa	ASTM D790
Flexural Strength	75.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	37	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	132	°C	
1.8 MPa, Unannealed	77.8	°C	
CLTE - Flow	1.3E-4	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+11	ohms · cm	ASTM D257
Dielectric Strength <sup>1</sup>	26	kV/mm	ASTM D149
Additional Information	Nominal Value		
TPCI #	8807105		
NOTE			
1.	Method A (Short-Time)		

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Recommended distributors for this material

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