

Varcum 29318

Phenolic

Durez Corporation

Message:

Varcum 29318 is a two-step, unmodified, powdered phenolic resin.
High bond content, high-density snagging and cutoff grinding wheels.
Many special applications requiring resistance to the heat generated by heavy duty grinding.
Exhibits a high degree of bond toughness.
Provides excellent wheel strength.
Reduces wheel cracking at elevated temperatures.
Improves wear performance at elevated temperatures.
Promotes a higher grinder efficiency.
The recommended baking cycle is four to eight hours direct temperature rise of 350°F.

General Information			
Features	Bondability		
	Good Wear Resistance		
	High Density		
	High Heat Resistance		
	High Strength		
Uses	Wheels		
Forms	Powder		
Additional Information	Nominal Value	Unit	Test Method
Hexa	15	%	Internal Method
Inclined Plate Flow (125°C)	1.80	cm	Internal Method

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